PRODUCT INFORMATION Multi-component analysis system MCA 04 for the monitoring of flue gases

> NEW: The analysis system MCA 04 is TÜV-approved according to TI-Air, 13th, 17th and 30th BImSchV

> > THE LUCKTHI COMMON/COMPANDING

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Fields of application

In general

The analysis system MCA 04 is an extractive, continuous measuring system with an excellent price-performance ratio. It is not only suited for the use on raw and clean gas side but also as process measuring device in the same manner.

By means of the compact gas analyser MCA 04 as basis the analysis system has all necessary preconditions for that. Moreover the analysis system can be extended at the flue gas component total organic carbon (option).

The analysis system MCA 04 extracts a partial gas flow from the flue gas which is led to the analyser in a heated way (all heated components of the measuring system are regulated on $185 \degree$ C).

The proven gas sampling as well as the gas conditioning and most advanced photometer technology grant a high reliability and long operating times with short maintance intervals.

The Dr. Födisch Umweltmesstechnik AG offers, of course, completely equipped, walkable and airconditioned analysis containers for different cases of application (e.g. incl. dust and mercury measurement as well as emission evaluation computer).

Measuring principle

The MCA 04 is a single beam photometer. It's based on the absorption of infrared light .

For the calculation of a component's concentration the measuring technology registration of unattenuated and attenuated intensity in the range of absorption wave lengths is required. In the MCA 04 2 variants are used:

Gas filter correlation:



Single beam dual wavelength technique:



Substantial characteristics

Characteristics

By means of the gas analyser MCA 04 up to 8 gas components can be measured at the same time: maximum 8 infrared active gases (e.g. CO, NO, NO₂, SO₂, HCI, NH₃, H₂O, CO₂, N₂O) and O₂ with an extractive circonium oxid cell as well as optionally TOC with a flame ionisation detector.

Hydrogen fluoride HF can be measured optionally by means of the single beam dual wavelength technique (no TUV-approved measuring component).

The measuring values as well as all status and operational messages are shown on the display of the analyser module. All required adjustments of the system can be made by means of the keyboard.

Advantages

The MCA 04 is worldwide the first modularconstructed hot gas analysis system with an analyser unit which can be changed on site.

The analysis system has been concipated in a way that it meets the sharpened requirements on availability for continuous emission monitoring systems.

Solely components proven in emission measurement are applied.

Via integrated modem a remote diagnosis of the analysis system done by the service staff is possible.

By using most advanced analyser components the pre-calibrated MCA 04 can be immediately applied.

The spare parts inventory is easily to calculate due to the use of some elements.

Applications

Multi-component gas analysis system for the use in official and process emission measuring systems e.g. for:

- Monitoring of the exhaust gas concentration of combustion plants with most diverse fuel (oil, gas, coal, biomass, substituting fuels etc) as well as at the thermal waste treatment
- □ Combustion optimisation
- Monitoring of process management

Examples for applications

- □ Power plants
- Waste incinerations
- Refineries
- □ Cement industry
- □ Industrial exhaust air
- Paper factories
- Glass industry



Analysis cabinet MCA 04

Analysis cabinet D Steel-sheet cabinet, 800 x 600 x 2100 mm (W x D x H) incl. base, IP 54, 200 ... 300 kg depending on configuration +100 W/m sampling line Ambient temperature = +5 ... +30 °C, up to 80 % RH not condensating (placement of analysis cabinet in an air-conditioned analysis container) Interfaces
RS 232, internally ModBus (optional for customers), internal Modem for remote diagnosis Signal outputs \Box AO: 8 x 4 ... 20 mA (more optionally) DO: for failure, maintenance, maintenance request, measuring range signalisation and limit values (optionally) Analyser MCA 04 (integrated in analysis cabinet) Analyser 🛛 19" rack, 5 HU, ca. 40 kg Measuring principle
□ Infrared Photometer Display Display, 640 x 480 Pixel, back-lighted Keyboard \Box keypad (numerical and arrow keys) Operation

Menu-driven Cuvette D Optical path length: 6 m, temperature 185 °C, volume: 1 Liter, Flow rate: 200 ... 600 l/h (Raw gas: optical path length: 190 mm, volume: 0,2 l) Measuring range change-over Der IR-component 2 measuring ranges selectable Limit value signalisation D Option Detection limit value \Box < 2 % of the respective measuring range Zero point correction

Automatically Sensitivity correction D With test gas every 3 months Croess sensitivity correction

Internally Baro correction

Option Response time
T90 < 180 seconds (depending on plant and the chosen component)

Components, lowest TÜV-approved meas. ranges, meas. principles

ی Meas. components: ی TÜV-Approval: ی TÜV-Report:			Max. 8 Infrared components + O ₂ + TOC (optionally) TI-Air, 13th, 17th and 30th BImSchV 936/21203173/A	
СО	0	75	mg/m ³	(Gas filter correlation)
NO	0	200	mg/m³	(Gas filter correlation)
NO ₂	0	50	mg/m³	(Single beam dual wavelength)
SO ₂	0	75	mg/m ³	(Single beam dual wavelength)
HCI	0	15	mg/m³	(Gas filter correlation)
NH ₃	0	30	mg/m³	(Gas filter correlation)
H ₂ O	0	40	Vol%	(Single beam dual wavelength)
CO ₂	0	20	Vol%	(Single beam dual wavelength)
N_2O	0	50	mg/m³	(Gas filter correlation)
O ₂	0	25	Vol%	(Zirconium oxide cell)
TOC, C _n H _m :	0	15	mg/m³	TOC
HF	0	20	mg/m ³	(Single beam dual wavelength) (no TUV-approved measuring component)

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